Spectroscopic Characterization of Urea Aqueous Solutions: Experimental Phase Diagram of the Urea–Water Binary System

Ivana Durickovic,^a Laura Thiébaud,^b Patrice Bourson,^b Thomas Kauffmann,^b Mario Marchetti^a

^aLaboratoire Régional des Ponts et Chaussées de Nancy, Centre d'Études Techniques de l'Équipement de l'Est, 71 rue de la Grande Haie, 54510 Tomblaine, France

^bLaboratoire Matériaux Optiques, Photonique et Systèmes, University Paul Verlaine of Metz and Supélec, 2 rue Edouard Belin, 57070 Metz, France

Abstract

Raman spectroscopy was used to analyze mixtures of urea and water in order to identify the influence of the urea concentration on the solution's freezing point. Our approach consisted in the analysis of urea aqueous solutions and the determination of their phase transitions at low temperatures. Hence, Raman spectra of these solutions were acquired in a –30 to 10 °C temperature range. This enabled us to build the experimental phase diagram of the urea–water binary system.

Index Headings: Urea water solutions; Phase transitions; Raman spectroscopy; Phase diagram.

INTRODUCTION

Discovered in 1773, urea, $CO(NH_2)_2$, was the first organic compound synthesized in a laboratory from inorganic materials by Wohler in 1828. 1 Its synthesis came from the reaction between carbon dioxide and ammonia at high temperature and high pressure.² Nowadays, the reverse reaction of decomposition of urea into ammonia and carbon dioxide is widely used in vehicular applications. In this specific case, its use decreases the release into the atmosphere of some chemical species present in the vehicles exhaust gases.^{3,4} It is especially considered to be very effective for the decrease of the NO_x emissions from diesel engines and heavy–duty vehicles.^{5,6} Indeed, the ammonia, formed by the decomposition of urea injected in the catalytic exhaust systems, can react with NO_x emissions to form harmless N_2 and H_2O . An optimization of the injected amounts of urea is necessary in order to avoid any ammonia emission.⁷

In some countries, urea is also used in winter maintenance as a pavement or airport runway deicing product. Indeed, during winter, chemicals having the property to lower the freezing point are applied on pavements in order to prevent or break the ice—pavement bond.^{8,9} However, these products often have negative environmental impacts. As an example, it was shown that the presence of urea in the environment can induce the eutrophication of lakes¹⁰ and diminish the diversity of the fauna.¹¹ In order to diminish urea's environmental impacts, as well as the cost of its use in winter maintenance, an optimization of the quantities applied is necessary. It is therefore essential to know the concentration of the urea aqueous solution that has the appropriate "protection temperature" corresponding to its freezing point.

In this work, the concentration influence on the Raman spectrum was identified by the analysis of several urea aqueous solutions at room temperature. In addition to urea—characteristic peaks, the urea—induced modification can be observed in the 2900–3700 cm⁻¹ spectral range. This zone is of particular interest as it contains the urea's NH₂ stretching vibrations, but also the water's O–H stretching vibrations. Furthermore, the O–H vibrations reflect the hydrogen–bonding network¹² and are thus sensitive to the presence of dissolved salts in water, but also at temperature.

For the freezing point monitoring, which is necessary in the winter maintenance context, the phase diagram of the urea—water binary system was experimentally elaborated. The conventional techniques for the phase transition determination are based on the monitoring of heat, volume, or

pressure occurring during the phase transition. In this paper, an alternative method based on Raman spectroscopy is proposed, and the urea—water phase diagram is constructed by Raman probing and analyzing in the cooling process of the solution. The temperature range chosen for this study corresponds to the one that can be encountered during the winter season.

EXPERIMENTAL

Measurements on urea aqueous solutions were made with a Horiba–Jobin Yvon HE Raman spectrometer. The spectrometer used a 532 nm laser with a 300 mW maximum output power and a 920 lines/millimeter grating with a 3 cm $^{-1}$ spectral resolution, covering the 950–3870 cm $^{-1}$ spectral range. The laser beam was focused on the surface sample with a 50× long–working distance objective. The Raman signal was collected by a CCD camera of 1024 pixels.

The objective was located at 8 mm from the sample surface. Its focal distance being 10.6 mm, the investigated volume (with a depth of field of 20–30 μ m) was thus located underneath the liquid's surface, giving an insight into its bulk properties.

The urea aqueous solution was placed in a quartz crucible of a few milliliters. For sample temperature control, the quartz crucible was placed in a thermomicrometric cooling/heating stage at atmospheric pressure. The instrument used was a thermomicrometric stage for geological applications (THMSG600, Linkam Scientific Instruments, Surrey, UK), a device offering a 0.1 °C resolution. Raman spectra were collected at temperatures between –30 and 10 °C with a 0.5 °C temperature step and a 1 s per spectrum integration time. In order to ensure the sample's temperature stabilization, a pause of 30 s was set between each spectrum acquisition. The whole experimental setup is presented on Fig. 1.

Aqueous solutions with urea concentrations between 0 and 603 kg/m³ were achieved by using the ASTM (American Society for Testing and Materials) D1193 type IV reagent water. A highly concentrated solution at 603 kg/m³ was prepared by dilution of a 99.9% pure urea (supplied by Fisher Chemical) in the demineralized reagent water. The solutions with lower concentrations were obtained by dilution of this mother solution.

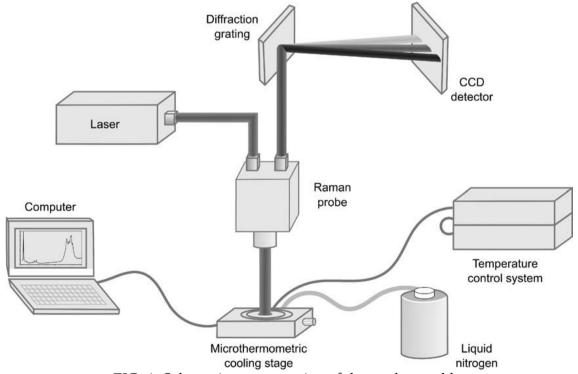


FIG. 1. Schematic representation of the used assembly.

PRELIMINARY CONSIDERATIONS

Raman Spectra of Urea Aqueous Solutions. The urea concentration effect on the spectrum was observed by a comparison between spectra of urea solutions at different concentrations and one of water at room temperature. Normalized Raman spectra of urea aqueous solutions at different concentrations were acquired (Fig. 2a), and the water spectrum subtracted from them (Fig. 2b). The main peaks that are specific of the urea presence can thus be identified at 1006, 1155, 1460, 1590, and 1660 cm⁻¹. Furthermore, the water's O–H stretching vibrations^{13–15} above 3000 cm⁻¹ are overlapped with some urea—characteristic peaks located at 3230, 3380, and 3480 cm⁻¹. The attributions of all the peaks observed are presented in Fig. 2b. ^{16–20} The main concentration influence is observed on the intensities of the peaks, with no significant peak shift.

The modification observed in the region above 3000 cm⁻¹ induced by the concentration increase has two origins: the increase of the NH₂ stretching vibrations, but also the modification of the O–H stretching vibrations. Indeed, the presence of urea dissolved in water provokes the disruption of some hydrogen bonds, leading to an alteration of the hydrogen–bonding network. This is manifested by the modification of the symmetric/asymmetric stretching vibrations that are present in this spectral region.

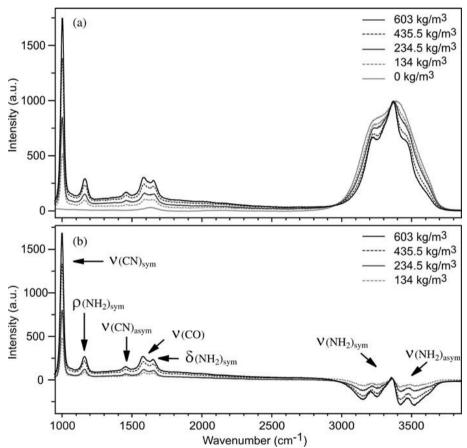


FIG. 2. Normalized Raman spectra of urea aqueous solutions at different concentrations, obtained at room temperature (20 °C) before (**a**) and after (**b**) subtraction of the water spectrum (laser power: 300 mW; integration time: 20 s).

Method for the Phase Transition Determination. The water spectrum presents a very intense signal in the 2900 to 3700 cm⁻¹ range, which corresponds to the stretching of the OH bond of a water molecule. 14,21,22

The phase transition of the liquid into solid water induces a collapse of the region above the 3300 cm⁻¹ signature of the OH antisymmetric stretching vibrations and, by contrast, an intensity increase around 3200 cm⁻¹, corresponding to the OH symmetric stretching vibrations^{23,24} (Fig. 3a). The water solidification, linked to an increased number of hydrogen bonds among water molecules, leads to an

important increase of the peak at $3150~{\rm cm}^{-1}$, which can be thus considered as characteristic of the ice presence.

This region is therefore a main key for the phase transition determination of water and aqueous solutions. The phase transition was then determined via the calculation of S_D , an area ratio of a band relevant of the liquid water (light gray band on Fig. 3a) to the one of the ice (dark gray band on Fig. 3a), as given in Eq. 1:

$$S_D = \frac{\sum_{i=3350}^{3450} \left[\frac{I(i) + I(i-1)}{2} \times \{(i) - (i-1)\} \right]}{\sum_{i=3100}^{3200} \left[\frac{I(i) + I(i-1)}{2} \times \{(i) - (i-1)\} \right]}$$
(1)

where (i) represent the wavenumber value and I(i) the intensity at the corresponding (i).

The choices of the spectral bands used for the S_D calculation are presented in Fig. 3a, and the resulting S_D curve for water on Fig. 3b. The phase transition temperature is determined by the inflection point of this S_D curve. For the case of water, an example presented in Fig. 3b, the freezing temperature obtained experimentally is -1 °C. Since the theoretical freezing point of water is 0 °C, we can deduce the influence of the cooling stage on the freezing point obtained experimentally. Indeed, the slight depression in the cooling stage, as well as the size of its quartz crucible, influences the measurement and the sample response. For our experimental setup and procedure, the temperature shift induced by it is therefore -1 °C. As the same method was used in the study of the phase transitions of urea aqueous solutions, a 1 °C correction was implemented.

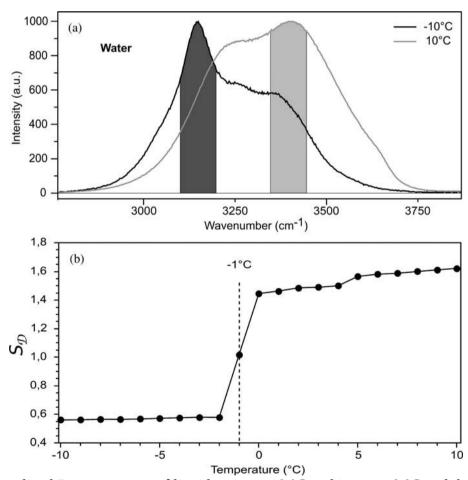


FIG. 3. Normalized Raman spectra of liquid water at 10 °C and ice at -10 °C and the area bands used for the calculation of S_D (**a**); evolution of S_D according to the temperature from -10 to 10 °C (**b**).

RESULTS AND DISCUSSION

Phase Diagram Construction. The temperature range of interest in this paper is between 10 and -30 °C. In this temperature range, three phases can be identified, denoted liquid, solid, and mixture in this paper. Figure 4a presents these phases for an arbitrary chosen concentration of 134 kg/m³ at arbitrary chosen temperatures (-5, -14, and -30 °C). Each spectrum has a different shape depending on the phase of the ura aqueous solution, and the effect of temperature within the same phase does not have a great effect on the structure. Similarly to water, the difference between the liquid and the mixture phases (at -5 and -14 °C) can be observed in two ways. First, by the intensities: the peak related to OH asymmetric stretching vibrations decreases, and the ice peak at 3150 cm⁻¹ increases. Second, these peaks undergo a wavenumber red–shift of about 100 cm⁻¹ showing elongations of NH₂ bonds during the liquid–mixture transition.

However, for urea aqueous solutions, a third phase can be observed at lower temperatures (-30 °C; Fig. 4a). This solid phase is characterized by the appearance of new peaks at 3337, 3355 and 3430 cm⁻¹. If we draw a parallel between the urea—water binary system and the NaCl—water one, this phase can then be compared to the hydrohalite one (NaCl.2H₂O), usually observed at temperatures below the eutectic point. The solid phase thus corresponds to the eutectic mixture, the eutectic compound of urea being estimated to be CO(NH₂)₂.8H₂O.²⁹

Using the method developed by Durickovic et al.²⁶ for water, and the one of Claverie et al.²⁷ for NaCl aqueous solutions, the two urea phase transitions of the 134 kg/m³ solution were determined. As described in the preliminary considerations, areas corresponding to characteristic parts of the liquid water spectrum, and to ice, were considered (Eq. 1). The liquid–mixture and mixture–solid phase transition temperatures determined using the tangent method (Fig. 4b) were –17 and –9 °C.

The same spectra analysis method for the phase transition determination was applied on seven urea aqueous solutions. This enabled us to build the phase diagram of the urea—water system (Fig. 5) where the zones corresponding to the liquid, mixture, and solid phases can be observed. The eutectic point was determined, and it corresponded to a concentration of 335 kg/m 3 . This would indicate that the corresponding eutectic compound is $CO(NH_2)_2.7H_2O$, as the molar urea/water ratio at this concentration is 1/7.

Information given by the Phase Diagram and the Eutectic Point. The knowledge of the eutectic concentration C_e and temperature T_e permits the identification of the characteristic zones of a corresponding phase diagram, giving an insight into the mixture's precise composition.

The mixture zone, corresponding to the zones contained between the "Liquidus" and "Solidus" lines, can thus be divided into two parts (Mixture a and Mixture b). Mixture a (corresponding to $T > T_e$ and $C < C_e$) is composed of ice and urea solution (slush), whereas Mixture b ($T > T_e$ and $C > C_e$) is composed of urea and urea solution (slush). The eutectic concentration C_e divides the solid zone, which can be found at $T < T_e$, in two as well. In this case, for $C < C_e$, the system is composed of ice and solid eutectic, and for $C > C_e$, the system becomes composed of urea and solid eutectic.

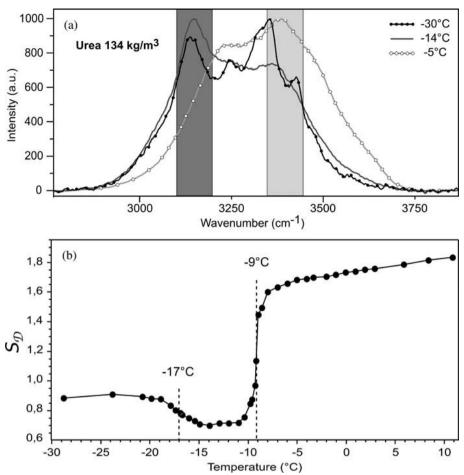


FIG. 4. Normalized Raman spectra of the different phases of the urea solution at 134 kg/m³ (**a**); evolution of S_D according to the temperature from -30 to 10 °C for a urea solution at 134 kg/m³ (**b**).

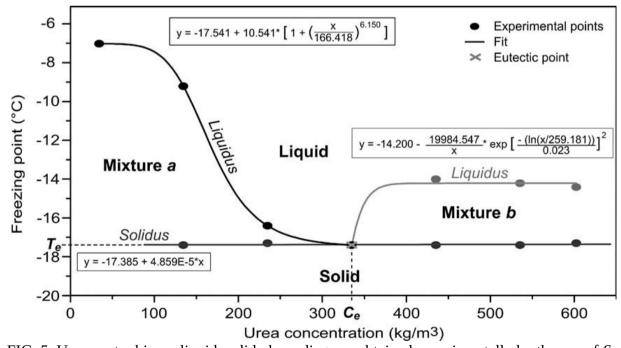


FIG. 5. Urea–water binary liquid–solid phase diagram obtained experimentally by the use of S_D .

CONCLUSION

Urea aqueous solutions were investigated in a wide range of concentrations and temperatures by means of Raman spectroscopy in order to build its phase diagram.

Raman spectra were recorded at temperatures ranging from 10 to $-30\,^{\circ}$ C, for urea concentrations up to $600\,\mathrm{kg/m^3}$. Raman spectroscopy proved to be an appropriate technique for the characterization of urea aqueous solutions by the analysis of the material molecule's bond vibrations, as well as for the determination of their phases. The phase transitions in aqueous solutions were identified using a simple method based on areas of two large bands in the high wavenumber range of the spectra, which allowed us to build the urea—water phase diagram at low temperatures. A eutectic point was identified, along with a specific phase below the temperature of this eutectic point. Some additional investigations will be undertaken to confirm the nature and the molar urea/water ratio of the eutectic mixture at temperatures below the eutectic point by conventional techniques, such as X–ray diffraction.

Phase transitions are difficult to reach and to identify since they highly depend on the conditions at which they occur. It could specifically be the case at low temperatures because of the coexistence of several phases, along with local thermal gradients within the material considered. Raman spectroscopy appeared to be the proper tool to overcome these usual difficulties. It could then be able to analyze not only bond vibrations, whatever the phases are, but also the singularities that a phase transition could induce.

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